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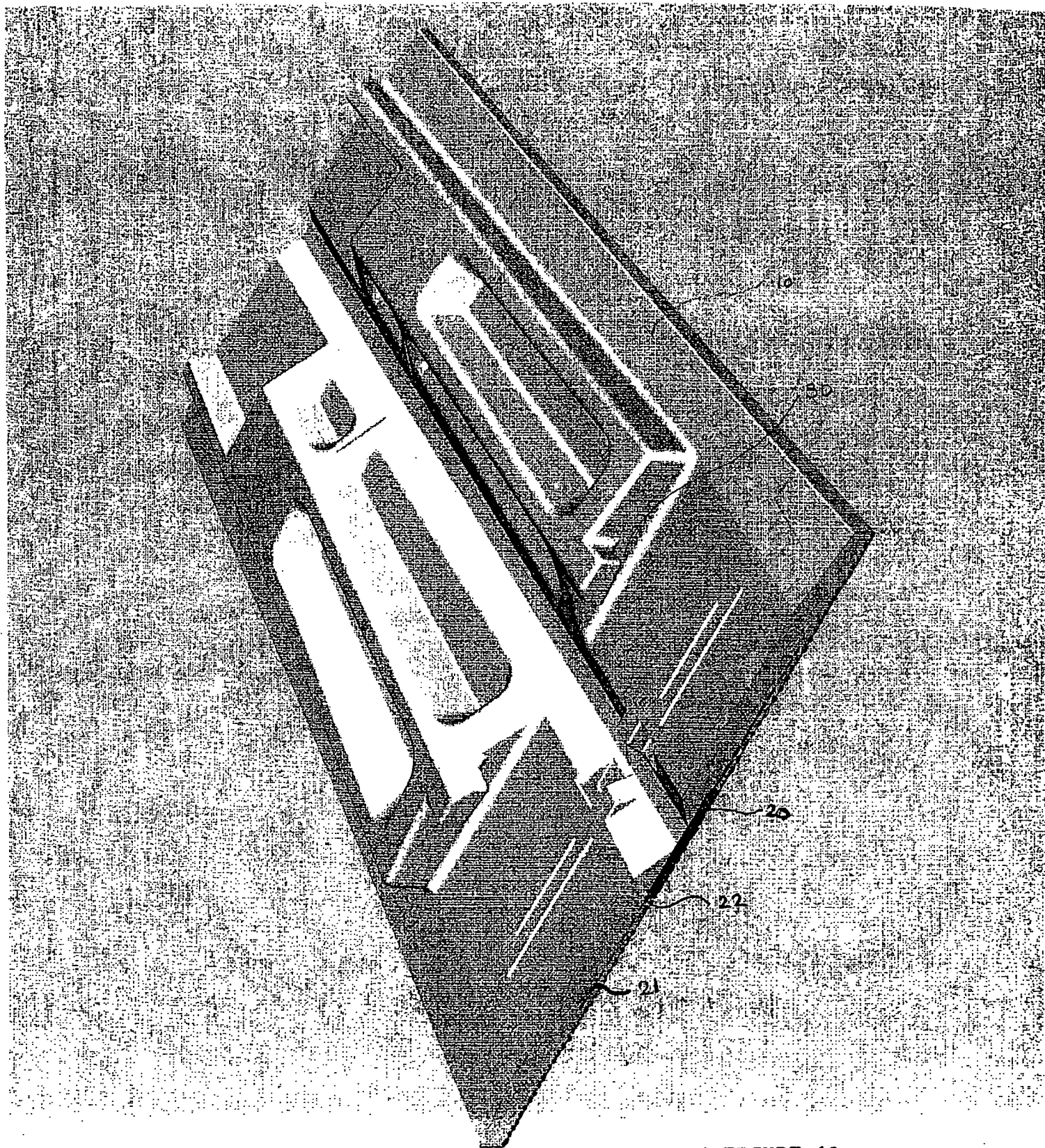


FIGURE 1A

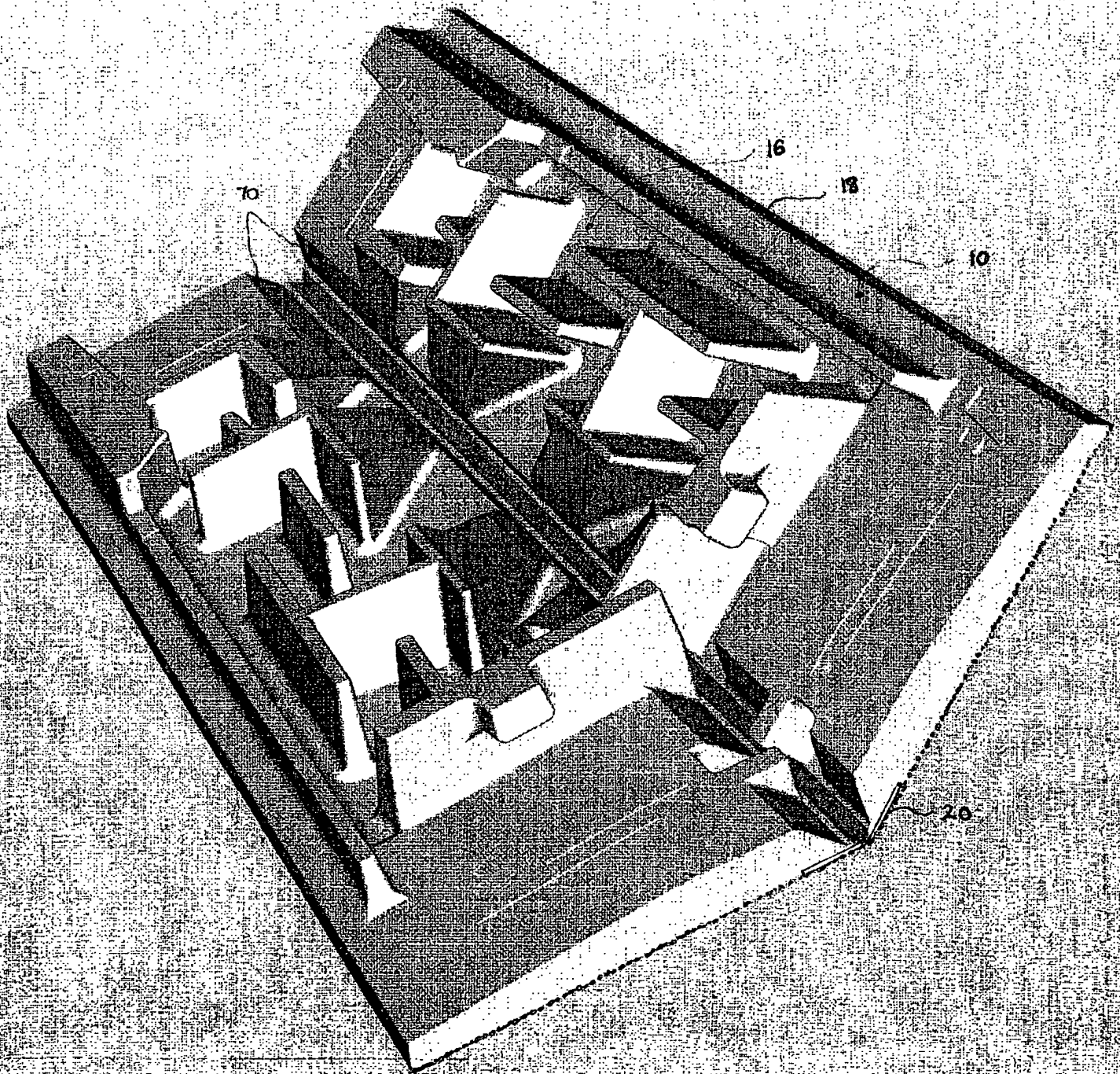
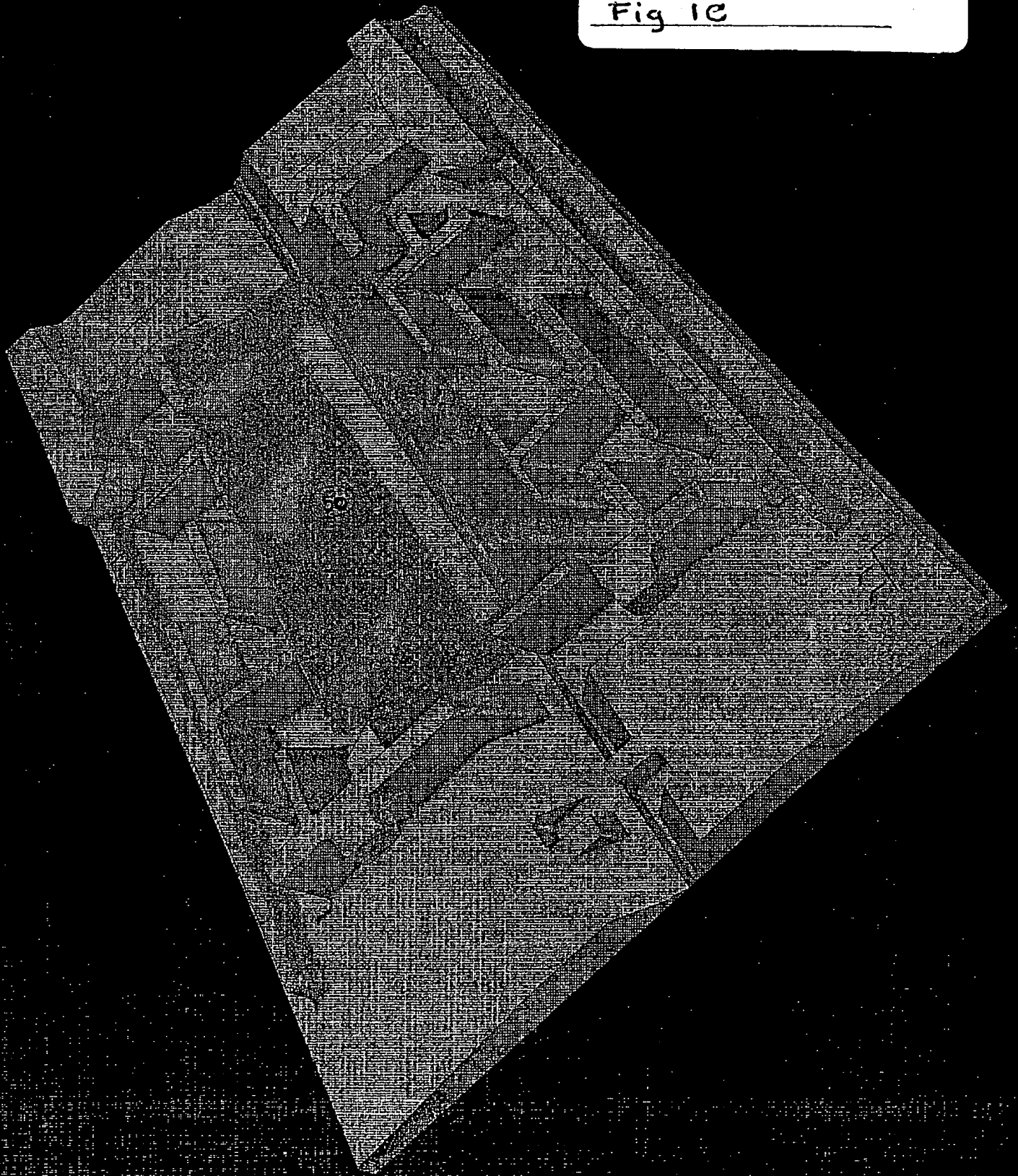


FIGURE 1B

Fig 1C



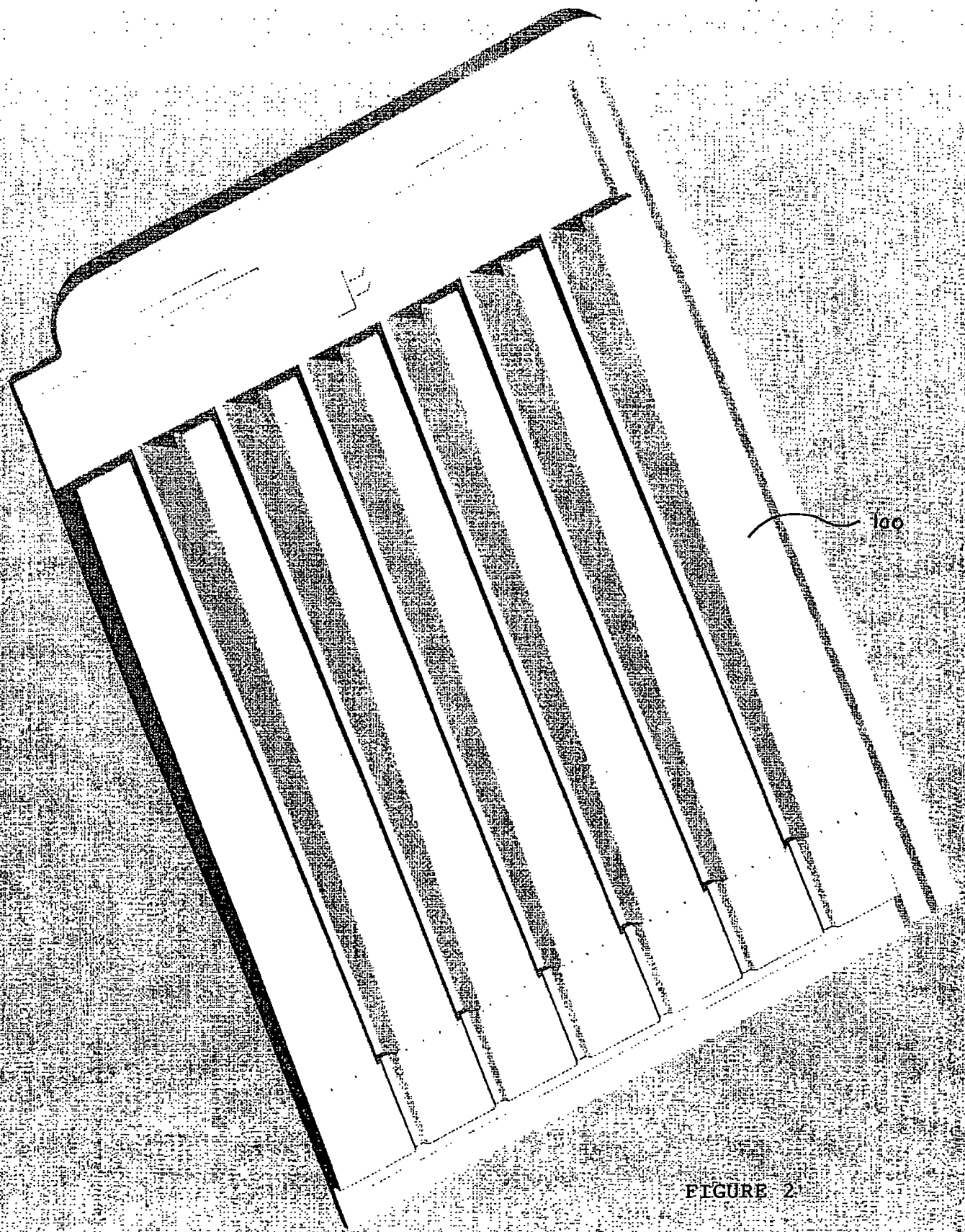


FIGURE 2

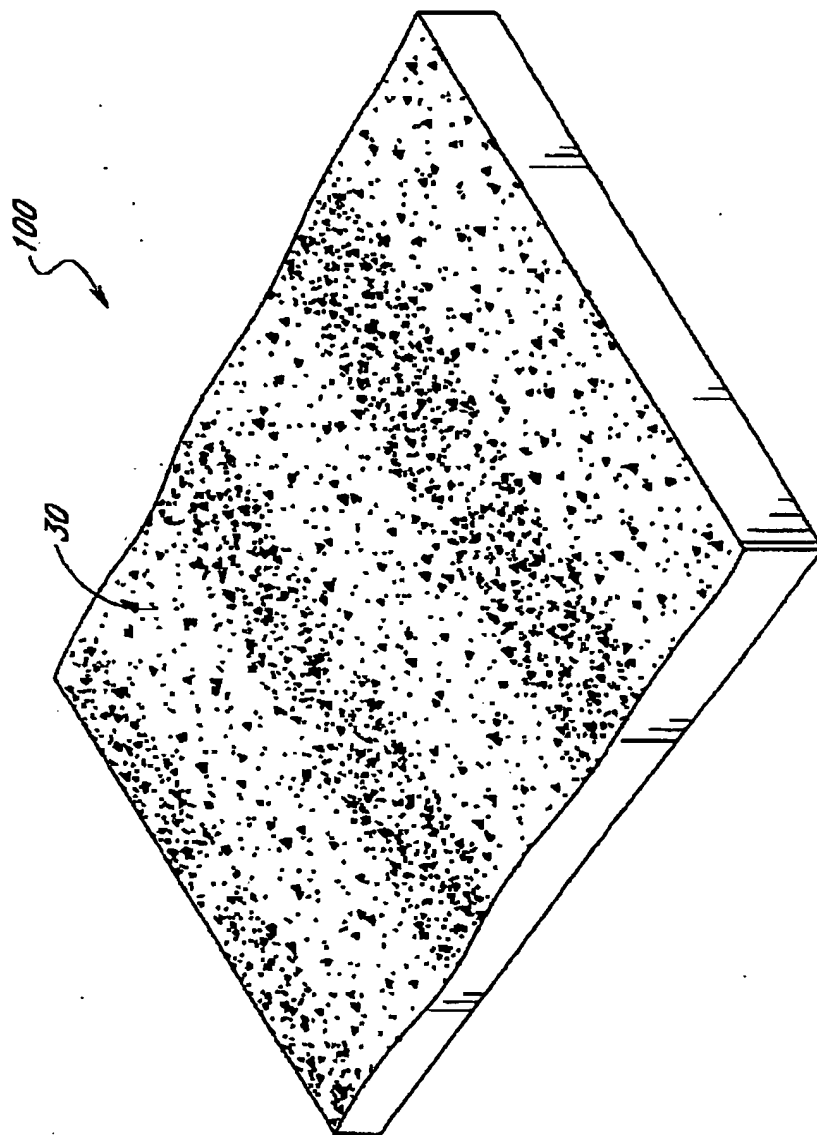


FIGURE 3A

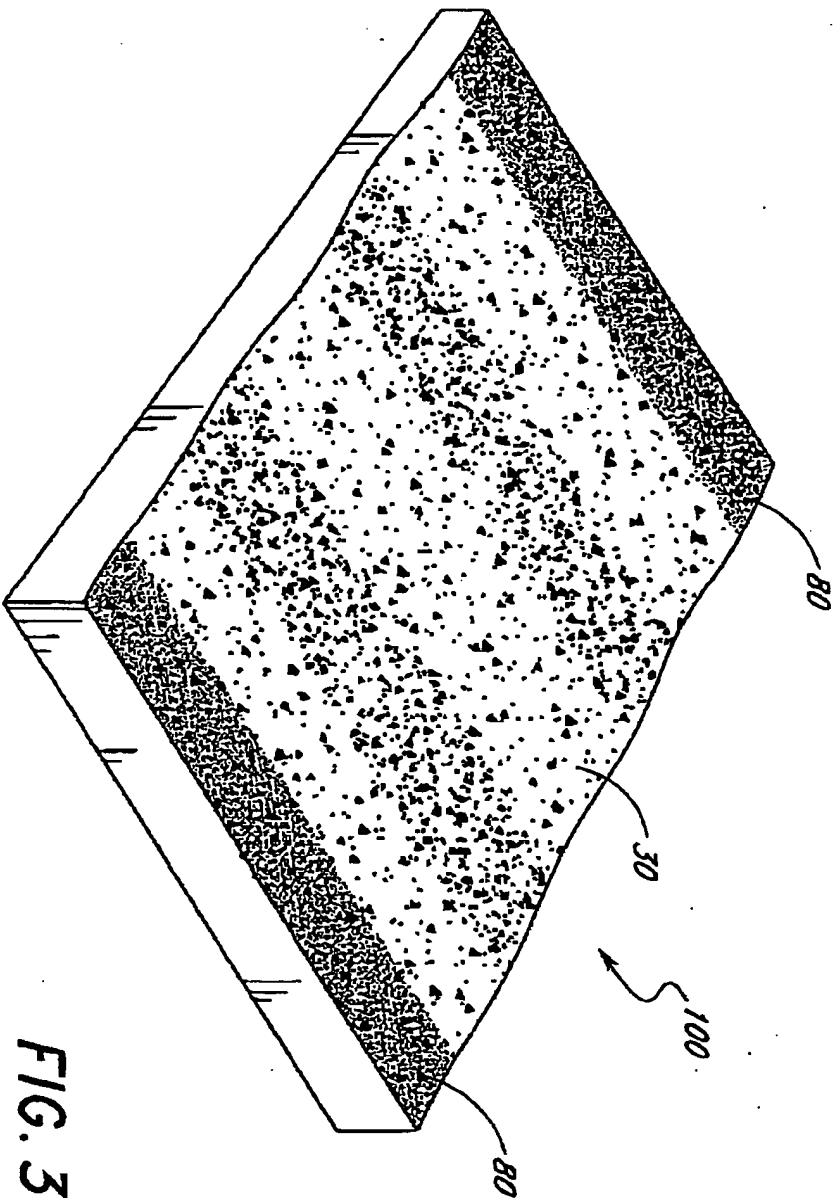


FIG. 3 B

ASPHALT / POLYURETHANE RIGID FOAM RIDGE PRODUCT

PROCESS FLOW CHART

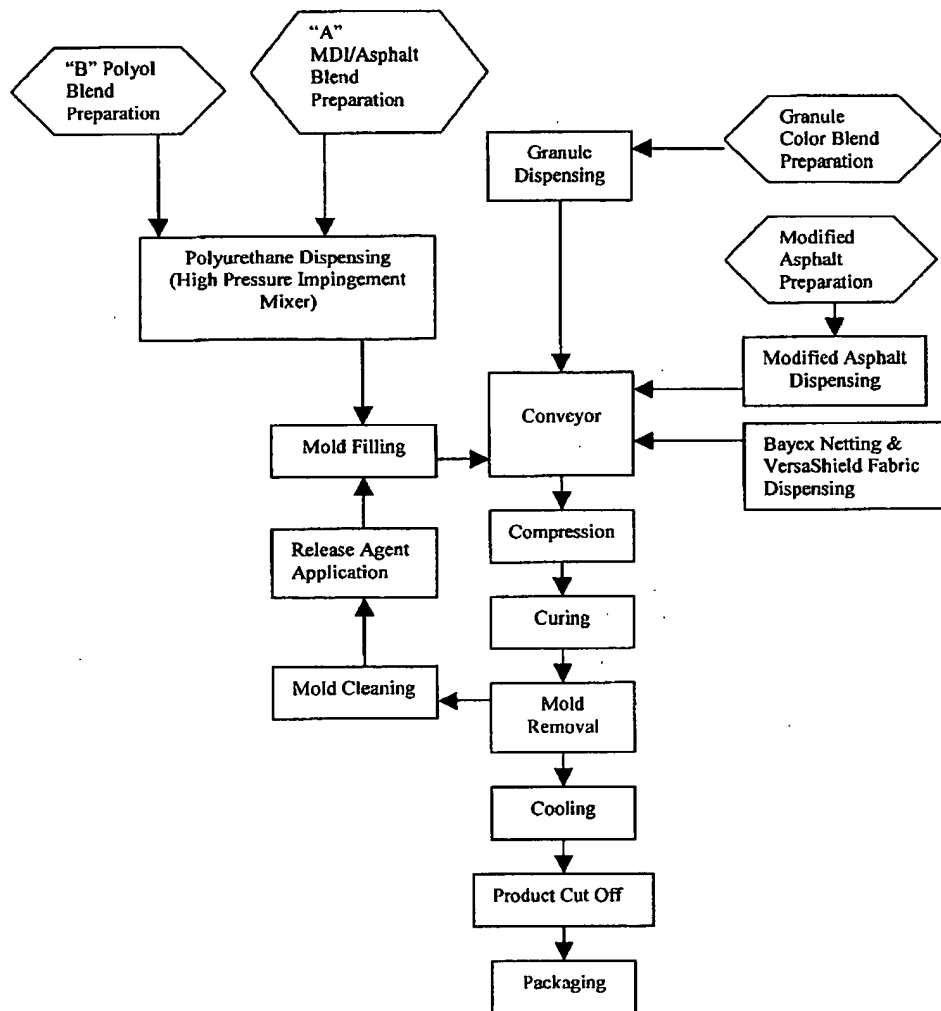


FIGURE 4

**ASPHALT / POLYURETHANE RIGID FOAM TILE PRODUCT
PROCESS FLOW CHART**

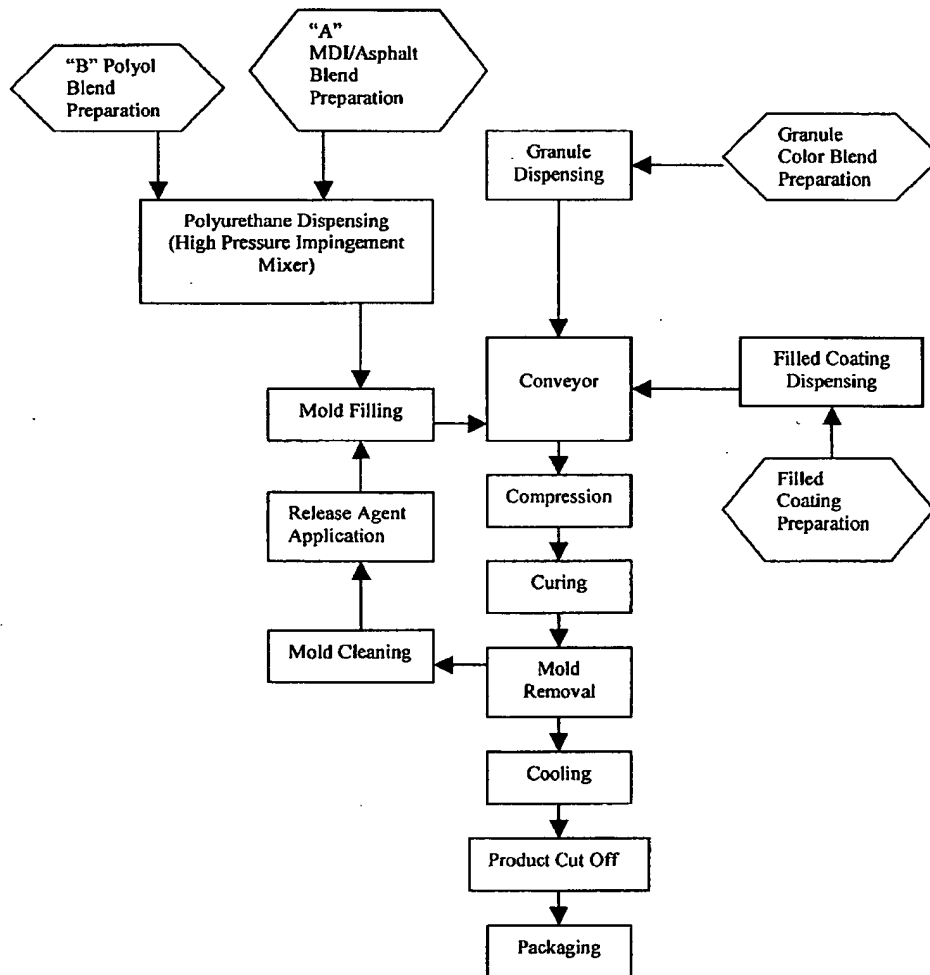


FIGURE 5